

TT-P-1757B ALKYD PRIMER, TYPE 2, CLASS N

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A low VOC corrosion inhibiting primer lead and chromate free for use on surface treated aluminum or surfaces coated with a pre-treatment coating in accordance with MIL-C-8514, DOD-P-15328 or TT-C-490.</p> <p>This primer may be used with or without topcoating. When suitably thinned, the primer may be used for dip or flow coat application.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.</p>	<ol style="list-style-type: none"> 1. Color Green – 1757B2N-T (34151 Green) 2. Solids by Volume: 41.9 +/- 2% 3. VOC content: 2.71 lbs/gallon (325 grams/liter) 4. Solids by Weight: 60.1 +/- 2% 5. DFT: 0.6 – 0.9 mils 6. Viscosity 16 – 25 seconds #4 Ford Cup – as supplied – no thinning recommended 7. Gloss @ 60°: 6 maximum 8. Dry Time Set to Touch: 5 minutes Dry Hard: 15 minutes 9. Theoretical Coverage @ 1 mil dft: 672 ft²/gallon 10. Shelf Life Two years from date of manufacture 	<p>Application Recommendations: For spray application.</p> <p>Mixing: A single component product. Mix thoroughly before use.</p> <p>Surface Preparation: Apply over a clean, dry, surface free of oil, grease or other contaminants that could interfere with proper adhesion.</p> <p>Previously Painted Surfaces: Remove all mill scale, loose rust, loose paint and other foreign matter per SSPC-SP2, SSPC-SP3 or SSPC-SP7.</p> <p>Application Equipment: Conventional Spray – Air pressure and fluid pressure as needed for proper atomization. Airless Spray – Pressure: 1500 – 2500 psi Tip Size: 0.017 – 0.019”</p> <p>Clean-up/Thinning: This product should require no thinning for use. Thinning will exceed the VOC limit for Type 2 products. Clean up with MEK..</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Safety Data Sheet prior to application.</p>