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TT-P-645B (FORMULA 84)/AMS 3117 ZINC MOLYBDATE PRIMER

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A high solids zinc molybdate primer for use as a general use primer for application to steel and aluminum.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.</p>	<ol style="list-style-type: none"> 1. Color Approximate match to Fed. Std. 33793 2. Solids by Volume: 67.7 +/- 2% 3. VOC content: 2.8 lbs/gallon (340 grams/liter) maximum 4. Solids by Weight: 80.09 +/- 2% 5. Viscosity 75 - 91 KU 7. Dry Time Set to Touch: 4 – 6 hours Dry to Recoat: 6 – 8 hours 8. Theoretical Coverage @ 1 mil dft: 1086 ft²/gallon 9. Shelf Life One year from date of manufacture 	<p>Application Recommendations: May be brushed, or sprayed conventional or airless.</p> <p>Mixing: A single component product. Mix thoroughly before use.</p> <p>Surface Preparation: Apply over a clean, dry, surface free of oil, grease or other contaminants that could interfere with proper adhesion.</p> <p>Previously Painted Surfaces: Remove all mill scale, loose rust, loose paint and other foreign matter per SSPC-SP2, SSPC-SP3 or SSPC-SP7.</p> <p>Application Equipment: Conventional Spray – Air pressure and fluid pressure as needed for proper atomization. Airless Spray – Pressure: 1500 – 2500 psi Tip Size: 0.017 – 0.019”</p> <p>Clean-up/Thinning: No thinning allowed for use in Navy Shipyards. For small job shop use, thinning with Mineral Spirits is permissible.</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>