

## TT-L-32A TYPE I CAMOUFLAGE LACQUER

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A camouflage finish for primed metal surfaces. Best performance is achieved when the lacquer is applied over a metal surface that has been properly pretreated and primed with a lacquer resistant primer. Do not apply over bare metal.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company  33 Haynes Circle  Chicopee, MA 01020  Phone: 413-592-4191  Fax: 413-594-7321  www.randolphproducts.</p>	<ol style="list-style-type: none"> <li>1. <b>Color</b> SAE-AMS-STD-595/Fed. Std. Colors 1XXXX</li> <li>2. <b>Solids by Volume:</b> 24 - 31% (varies by color)</li> <li>3. <b>VOC content:</b> 5.3 lbs/gallon (635 grams/liter) maximum</li> <li>4. <b>Solids by Weight:</b> 37 - 44% (varies by color)</li> <li>5. <b>Viscosity</b> 40 – 52 seconds #4 Zahn Cup</li> <li>6. <b>Dry Time</b> Dry Hard: 40 minutes max.</li> <li>7. <b>Gloss @ 60°</b> 80 minimum</li> <li>8. <b>Theoretical Coverage @ 1 mil dft:</b> 385 – 497 ft<sup>2</sup>/gallon</li> <li>9. <b>Shelf Life</b> Two years from date of manufacture</li> </ol>	<p><b>Application Recommendations:</b> Spray application only.</p> <p><b>Mixing:</b> A single component product. Mix thoroughly before use.</p> <p><b>Recommended Surface Preparation:</b>  <b>Aluminum Surfaces:</b> Pretreatment per MIL-C-5541 or a pretreatment coating such as MIL-C-8514 or DOD-P-15328 plus a primer coating such as TT-P-1757.  <b>Steel Surfaces:</b> Pretreatment with zinc phosphate per TT-C-490 Type 1 or a pretreatment coating such as MIL-C-8514 or DOD-P-15328 plus a primer coating such as TT-P-664 or MIL-P-11414.</p> <p><b>Previously Painted Surfaces:</b> Remove all mill scale, loose rust, loose paint and other foreign matter per SSPC-SP2, SSPC-SP3 or SSPC-SP7.</p> <p><b>Application Equipment:</b> Conventional Spray – Air pressure and fluid pressure as needed for proper atomization.</p> <p><b>Thinning/Clean-up:</b> TT-T-266 as required for spray application.</p> <p><b>Safety Precautions:</b> This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>