

WB WASH PRIMERS

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A low VOC tie coat supplied as a single component product.</p> <p>This product is used primarily as an adhesion promoter where pretreatment is not an option or when VOC regulations do not permit the use of standard industrial wash primers. Can be used in combination with solvent based or water based topcoats.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.com</p>	<ol style="list-style-type: none"> 1. Color: W6583 – Green W9290 - White 1. Volume Solids: W6583 – 26 +/- 2% W9290 – 28 +/- 2% 2. Theoretical Coverage @ 1 mil dft: W6583 – 417 ft²/gallon W9290 - 449 ft²/gallon 3. Dry Time: Set to Touch: 5 minutes To Handle: 10 – 15 minutes To Topcoat: 10 - 30 minutes Flash off 10 minutes @ room temperature and Force Dry 10 minutes @ 150°F 4. Dry Film Thickness: 0.2 – 0.5 mils 5. VOC: 0.93 lbs/gallon (112 grams/liter) 6. Shelf Life: One Year 	<p>Can be applied using conventional air, airless, or HVLP. Stainless steel is recommended for all waterbased applications.</p> <p>Recommended Substrates: Aluminum (smooth, mill finish, gold and clear chromate); steel (smooth, matte finish, gold and bright zinc plate); galvanized.</p> <p>Substrate Preparation: Substrate must be clean and free of oils, grease, dirt or other contaminants prior to application. Apply a smooth wet film to the cleaned substrate. Do not apply for wet hiding.</p> <p>Mixing Information: Reduce as needed. Start with 15 parts primer to 1 part tap water or 7fl oz per gallon. Mix well before and after reduction. The use of Zahn cups is not recommended with this product.</p> <p>Clean-Up: Water</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>