

## W6880 CONDUCTIVE WASH PRIMER

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A two component vinyl based, acid etch wash primer specifically designed as an adhesion promoter for CONDUCTIVE topcoat paint systems over untreated ferrous and non ferrous substrates.</p> <p>W6880 will provide the proper base for adhesion to the substrate without inhibiting conductivity.</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company            33 Haynes Circle            Chicopee, MA 01020            Phone: 413-592-4191            Fax: 413-594-7321            www.randolphproducts.com</p>	<ol style="list-style-type: none"> <li><b>1. Volume Solids:</b> 3.4 +/- 2%</li> <li><b>2. Theoretical Coverage @ 1 mil dft:</b> 54 ft<sup>2</sup>/gallon</li> <li><b>3. Dry Time:</b>                Set to Touch: 5 minutes                To Handle: 10 – 15 minutes                To Topcoat: 20 - 30 minutes                Force Dry @ 150 – 180°F: Dry to Topcoat: 10 minutes</li> <li><b>4. Dry Film Thickness:</b> 0.2 – 0.4 mils</li> <li><b>5. Mix Ratio:</b>                1 part W6880                1.5 parts X2649 Wash Primer Reducer</li> <li><b>6. VOC:</b> 6.5 lbs/gallon (781 grams/liter)</li> <li><b>7. Pot Life:</b> 8 hours</li> <li><b>8. Shelf Life:</b> One Year</li> </ol>	<p>Can be applied using conventional air, airless, or HVLP.</p> <p><b>Substrate Preparation:</b>            Substrate must be clean and free of oils, grease, dirt or other contaminants prior to application.            Apply a smooth wet film to the cleaned substrate.</p> <p><b>Safety Precautions:</b>            This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>