

TT-E-529F ENAMEL TYPE 2

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>A semigloss baking alkyd enamel for use on exterior and interior wood and metal surfaces primarily for military and other special equipment..</p> <p>Randolph Products Co. warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.com</p>	<ol style="list-style-type: none"> 1. Color SAE-AMS-STD-595/Fed. Std. Colors 2XXXX 2. Solids by Volume: 35 - 40% (varies by color) 3. VOC content: 4.7 lbs/gallon (565 grams/liter) maximum 4. Solids by Weight: 46 - 57% (varies by color) 5. Viscosity 61 - 72 KU 6. Dry Time Flash Off for 10 minutes Bake at 300°F for 30 minutes Full hardness: 24 hours after baking 7. Gloss @ 60° 15 - 25 8. Theoretical Coverage @ 1 mil dft: 561 - 642 ft²/gallon (varies by color) 9. Shelf Life Two years from date of manufacture 	<p>Application Recommendations: For spray application only.</p> <p>Mixing: A single component product. Mix thoroughly before use.</p> <p>Recommended Surface Preparation: The surface to be coated should be free of grease, oil or other contaminants that could interfere with adhesion and performance.</p> <p>Previously Painted Surfaces: Remove all mill scale, loose rust, loose paint and other foreign matter per SSPC-SP2, SSPC-SP3 or SSPC-SP7.</p> <p>Application Equipment: Conventional Spray – Reduce to 20 - 25seconds #4 Ford Cup</p> <p>Thinning/Clean-up: Can be reduced up to 4 parts paint to 1 part TT-X-916 (Xylene) as needed.</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>