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MIL-DTL-15090D ENAMEL (NAVY FORMULA 111)

GENERAL INFORMATION	PHYSICAL PROPERTIES	APPLICATION
<p>An air dry alkyd enamel for shipboard use as a topcoat on equipment, machinery, furniture and electrical equipment..</p> <p>This product is designed for use in dry interior spaces.</p> <p>Randolph Products Co. warrants that its Products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the Suitability of the product for any particular application. The purchaser should thoroughly test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or replacement in kind.</p> <p>Randolph Products Company 33 Haynes Circle Chicopee, MA 01020 Phone: 413-592-4191 Fax: 413-594-7321 www.randolphproducts.com</p>	<ol style="list-style-type: none"> 1. Color SAE-AMS-STD-595/Fed. Std. 26307 2. Solids by Volume: 62 +/- 2% 3. VOC content: 2.45 lbs/gallon (294 grams/liter) 4. Solids by Weight: 78 +/- 2% 5. Viscosity 90KU Maximum 7. Dry Time Touch Dry: 2 hours max. Through Dry: 6 hours max. Recoat: 24 hours 8. Gloss @ 60° 35 - 50 9. Theoretical Coverage @ 1 mil dft: 994 ft²/gallon 10. Shelf Life Two years from date of manufacture 	<p>Application Recommendations: May be brushed, rolled or sprayed conventional or airless.</p> <p>Mixing: A single component product. Mix thoroughly before use.</p> <p>Recommended Primers: MIL-DTL-24441, MIL-PRF-23236 or TT-P-645</p> <p>Previously Painted Surfaces: Remove all mill scale, loose rust, loose paint and other foreign matter per SSPC-SP2, SSPC-SP3 or SSPC-SP7.</p> <p>Application Equipment: Conventional Spray – Air pressure and fluid pressure as needed for proper atomization. Airless Spray – Pressure: 1500 – 2500 psi Tip Size: 0.017 – 0.019”</p> <p>Clean-up: No thinning allowed for use in Navy Shipyards. For small job shop use, thinning with Mineral Spirits is permissible.</p> <p>Safety Precautions: This product is intended for professional use in an industrial environment only. Consult the Material Safety Data Sheet prior to application.</p>